

APQC.

| Agenda | |
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| 08:30 – 09:15 | Welcome and overview |
| 09:15 – 10:15 | What keeps business managers awake at night? |
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From Old to New Thinking: An Industry Transformation

Pharmaceuticals and biotechnology is a \$400 billion industry (IMS Health 2002 estimate of worldwide sales of prescription drugs) with unprecedented challenges in innovation, new product development, productivity, patent expirations, increasing R&D costs, branding and advertising, capital efficiency, and speed to market. The industry stands at a precipice. Several key factors are causing the industry to re-evaluate its way of thinking, including: economic issues, lack of technical or regulatory successes, increasingly complex drug targets, significant interdependencies among programs, increased importance of in-licensing compared to internal development, market segmentation driven by personalized medicine, and a business environment in which companies are increasingly virtual.

Due to these factors, a rapid and fundamental transformation is underway from vertical integration to networked ecosystems — a shift from old to new thinking.



This despite the arsenal of new R&D tools

- Shotgun sequencing
- HT Protein sequencing
- HT Protein synthesis
- Tandem Mass Spectrometry
- Whole genome chips
- Single cell HTS
- Antibody combichem
- Fluorescence technologies
- in silico HTS
- Pathway predictive tools
- SNP analysis
- Genotyping
- Population genomics
- Genomic diagnostic
 - arrays and biosensors

Technology Review 2004 R&D Scorecard

http://www.technologyreview.com/articles/04/12/scorecard1204.asp?p=1



From Bain: Jim Gilbert, Preston Henske and Ashish Singh. Rebuilding Big Pharma's Business Model. In Vivo. Vol. 21, No. 10. November, 2003.



From: http://online.wsj.com/article/0,,SB110107801512980302,00.html?mod=health%5Fhome%5Fstories and

From Bain: Jim Gilbert, Preston Henske and Ashish Singh. Rebuilding Big Pharma's Business Model. *In Vivo.* Vol. 21, No. 10. November, 2003.

Biotech therapeutic alliances ~\$100B in 2004, per Recap (McCully presentation, Nov-04)

Key deals: http://www.recap.com/consulting.nsf/9e78c397f13b4c4488256ea4006834a2/\$first?opendocument



Challenge and Opportunity on the Critical Path to New Medical Products. FDA. U.S. Department of Health and Human Services, Food and Drug Administration, March 2004.

"... inability to predict these failures before human testing or early in clinical trials dramatically escalates costs. For example, for a pharmaceutical, a 10% improvement in predicting failures before clinical trials could save \$100 million in development costs per drug."



Chart from: Darren Filson. Current Issues in the Pharmaceutical Industry. Economics 326 - Advanced Industrial Organization. School of Politics and Economics at Claremont Graduate University. Fall 2003 http://spe.cgu.edu/faculty/facpages/darrenfilson/courses/grad/IO/video.ppt http://spe.cgu.edu/faculty/facpages/darrenfilson/courses/grad/io/outline2003.html http://spe.cgu.edu/faculty/filson.html

From: Christopher Seaton. SVP, Global Licensing Acquisitions, Bayer HealthCare – Pharmaceuticals, 2003. Slide entitled *Drug Development is a Triumph of Hope over Experience. It's an ugly picture!* R&D expense increasing at the same rate as sales, average development time unchanged (since 1990 at least), NME approvals flat to decreasing. Source: Institute for Regulatory Science.

- · Most development candidates fail
 - Attrition rates are about 50% in preclinical development and 35% in clinical testing
- · Drug Development is long and expensive
 - Most drugs will spend 10 years in development
 - Industry R&D expenditures are about \$50B per year and the average cost to develop a new prescription medicine has risen to over \$800M
- · Few marketed products are commercially successful
 - "Of all the drugs that come to the market, maybe only between one-third and one-half of them make a financial return" – Sir Tom McKillop, CEO AstraZeneca
 - Only about 200 prescription drugs had worldwide \$300M sales in 2002
 - 10% of drugs generate >50% of profits

From: Lawrence J. Lesko and Janet Woodcock (FDA). Translation of pharmacogenomics and pharmacogenetics: a regulatory perspective. *Nature Reviews | Drug Discovery* Vol. 4, September 2004, pp. 763-769.

Axes of failure:

- · drug safety (high incidence of adverse events or unexpected toxicity);
- · drug efficacy (no strong signal of effectiveness over placebo and/or active comparator);
- industrialization (the product cannot be manufactured at a commercial scale with consistently high quality).



Marcia Angell. The Truth About the Drug Companies: How They Deceive Us And What To Do About It. Random House, New York, 2004.

See also review of 'The Truth About the Drug Companies' and 'Powerful Medicines': The Drug Lords, by STEPHEN S. HALL

http://www.nytimes.com/2004/11/14/books/review/14HALL.html?position=&adxnnl=0&oref=login&adxnnl x=1100548750-qbtFQeXZ/3XAkbzNwtbK4g&pagewanted=print&position=

Jerry Avorn. Powerful Medicines: The Benefits, Risks, and Costs of Prescription Drugs. Knopf, 2004.





This overview forum will help participants establish a cross-company network as well as lay the groundwork for the next workshop in the series. Participants will work to develop breakthrough ideas that enable them to rise to the next level of performance and accelerate the transformation of the pharmaceuticals and biotechnology industry.

The American Productivity & Quality Center's (APQC's) "New Thinking" workshop series aims to develop breakthrough ideas that enable pharmaceutical and biotechnology companies to achieve the next level of performance. Workshop participants will learn how they can accelerate the transformation of the drug industry.

APQC's New Thinking workshop series offers participants an intimate setting where business managers and seasoned performance improvement practitioners can develop new thinking and tools, specifically focused on the rapidly changing pharmaceuticals and biotechnology sector.

Participants will work to:

- form a network to discover, develop, and share breakthrough ideas;
- address industry challenges by accelerating the way pharmaceutical and biotechnology companies operate; (Tufts and others argue that time is the key metric to attack.)
- reduce organizational reaction time by learning how to break down internal silos (among R&D, commercial operations, business development, and licensing); (break down silos with ELs, SNA, common portals, connecting the dots, collaborating so that everyone is on the same page reminds me of Asset Management in the Oil & Gas sector. Cross-discipline understanding; understanding the uncertainties facing people in other functions.)
- effectively manage alliances, outsourcing, and the shift from internal to external research (collaboration with partners, outsourcers, customers?); and
- discover ways to approach potential partnerships with the FDA to enable new ways of demonstrating efficacy (FDA Critical Path initiative.)

Participants

To maximize the benefits of participating in this unique series, companies are encouraged to attend in teams that contain operational business managers responsible for key business processes (e.g., R&D, alliance management, portfolio management, and business development [mergers, acquisitions, and licensing]), in addition to those responsible for knowledge management, performance improvement, and organizational learning.



Knowledge

noun [U]

understanding of or information about a subject which has been obtained by experience or study, and which is either in a person's mind or possessed by people generally

From Cambridge Dictionaries Online

Knowledge is information in action.

The focus of knowledge management is improving organizational capability. To succeed, you need to create a new work environment where knowledge and experience can easily be shared.

You need to put in place the processes and technology and to align the behavior of the people of the organization so that information and knowledge emerge and flow to the right people at the right time so they can act more efficiently and effectively.

The key issues revolve around people, processes, technology and content.





The * means either an APQC member (present or past) or has attended APQC KM conferences.





About APQC

A recognized leader in benchmarking, knowledge management, measurement, and quality programs, APQC helps organizations adapt to rapidly changing environments, build new and better ways to work, and succeed in a competitive marketplace. For more than 25 years, APQC has been identifying best practices, discovering effective methods of improvement, broadly disseminating findings, and connecting individuals with one another and with the knowledge, training, and tools they need to succeed. APQC has worked with many companies in the pharmaceuticals and biotechnology sector, including Amgen Inc., Aventis SA, Boehringer Ingelheim Pharmaceuticals Inc., Bristol-Myers Squibb Co., Eli Lilly and Co., Merck & Co., and Roche Pharmaceuticals. The research covers a variety of topics, including:

- · Benchmarking: Shared Learnings for Excellence,
- Competitive and Business Intelligence: Leveraging Information for Action,
- · Succession Management: Identifying and Cultivating Tomorrow's Leaders,
- · Improving Growth and Profits Through Relationship Marketing, and
- Using Knowledge Management to Drive Innovation.

APQC is a member-based nonprofit serving approximately 500 organizations around the world in all sectors of business, education, and government. APQC is also a proud winner of the 2003 and 2004 North American Most Admired Knowledge Enterprises (MAKE) award. Learn more about APQC by visiting <u>www.apqc.org</u> or calling +1 (800) 776-9676 or +1 (713) 681-4020.

Wesley Vestal is the KM practice leader and a senior KM consultant for the KM practice area at APQC. He is responsible for all KM products/services in APQC's custom work and KM benchmarking research agenda. He also works with APQC's members, creates new products and services, and grows the KM practice. In his role over the last six years, Wesley has worked extensively in designing and implementing knowledge management strategies, solutions, training courses, and measurement systems for diverse organizations such as Pfizer, Mattel, ExxonMobil Chemical, Best Buy, Schlumberger, U.S. Army Medical Division, and the American Red Cross.

Wesley is an APQC-certified trainer on knowledge management and benchmarking skills. He is the co-author of the chapter "Best Practices: Developing Communities That Provide Business Value" in the book *Knowledge Networks: Innovation Through Communities Of Practice* and has published several articles, including "Ten Traits of Successful Communities of Practice" and "Using Knowledge Management to Replicate the Gains of Process Improvement" in the KM Review. He has also served as a subject matter expert and co-author in APQCs Replicating the Gains from Six Sigma and Lean: Capturing and Transferring Knowledge and Best Practices, "Integrating Knowledge Management and Organizational Learning" and "Talent Management: From Competencies to Organizational Performance" benchmarking studies..

Wesley, a certified Six Sigma green belt, has managed benchmarking projects on the topics of shared services, technology-based training, leadership development, performance management, aligning information technology systems, shared technical services, accountability systems in K-12 schools, and faculty instructional development.

Prior to joining APQC, Wesley spent four years at the United Way of the Texas Gulf Coast. He worked in new business development and advised the largest donor companies on developing and growing their charitable giving efforts. In his last position, he was manager of new business development and major campaigns, raising over \$15 million, as well as a corporate trainer, facilitator, and advisor.



About Medstory:

Medstory is an information solutions and services company focused on the pharmaceuticals and biotechnology sector.

Medstory solutions provide managers and executives with a moment-to-moment understanding and positioning of their company's key initiatives.

They result in better informed decisions, reduced organizational reaction time and increased focus on value-generating programs.

Medstory's real-time knowledge hub software, information and knowledge services help pharma and biotech companies sense important changes, connect the dots, and share the right information with the right people in the right context. Real-time knowledge hubs are customized to match the focus of each client (*e.g.*, therapeutic area, disease, target, common mechanism) and job role (*e.g.*, Corporate Management, Sales & Marketing, Business Development, R&D). They bring together all relevant work processes, applications and actionable information – from internal and external sources.

Medstory has created an extensive business, medical and industry knowledge network. The executive team has more than 80 years of cumulative experience in building and operating **knowledge-intensive** systems in substantial organizations.

Learn more about Medstory by visiting <u>www.medstory.com</u>.

Hubs are Knowledge Integrators. They are able to do the work because of onboard domain knowledge.

Reid Smith is Senior Vice President for Information Solutions as Medstory. He is also a Senior Advisor to APQC.

Dr. Smith has been recognized worldwide as a leader in harnessing Knowledge Management to produce practical, bottom-line results. Prior to joining Medstory, he initiated the worldwide KM program for Schlumberger, a \$10B oilfield services and information technology company, and led it from 1998-2002. The bottom line contribution of this work has been estimated by line management to exceed \$200M per year.

During that period, Schlumberger was twice named to the Most Admired Knowledge Enterprises (MAKE) list of top 20 global companies and was awarded the 2002 Wharton-Infosys Award for an initiative-led Business Transformation. The Working Council for CIOs recognized the work in a number of reports, including: <u>Enterprise Portal Architecture: An Emerging Compact Between Corporate IT and the Line and, Building the Ship While Sailing: Question #6 - What Are the Attributes of World-Class End-to-End E-Business Infrastructure? The work has also been recognized in several benchmarking studies, including <u>Building and Sustaining Communities of Practice</u>, <u>Managing Content and Knowledge</u>, <u>Measuring the Impact of Knowledge Management</u> and <u>Expertise Locator Systems</u>.</u>

Prior to 2002, Dr. Smith served as VP of Research for Schlumberger in Austin, Palo Alto and Cambridge, UK. He received his Ph.D. in Electrical Engineering from Stanford University. He is a Fellow of the American Association for Artificial Intelligence.



| Name | Job | Expectation | 1 Word Descriptor | | | |
|---------------------|---|---|-------------------|--|--|--|
| Bernard Adebayo-Ige | BMS Project Manager | How to capture relevant knowledge for easy transfer | Innovative | | | |
| Melinda Bickerstaff | BMS VP KM | Shift thinking on difficult problems | Innovative | | | |
| Tony Cirillo | Jacobs Engineering Quality Manager | Best practice sharing on tools and projects | Spaz | | | |
| Kathleen Huneycutt | APQC | Help out | Problem Solver | | | |
| Kari Jeschke | Sanofi-Aventis Process & Team Effectiveness | New thinking & tools that others use | Reliable | | | |
| Linda Klug | Sanofi-Aventis Process & Team Effectiveness | How to institutionalize & sustain practices | Compassionate | | | |
| Marian Lordi | Sanofi-Aventis Process & Team Effectiveness | How to tap into new colleagues | Positive | | | |

| Name | Job | Expectation | 1 Word Descriptor | | | |
|---------------------|---------------------------------------|--|-------------------|--|--|--|
| Marty Purdy | Pfizer Development Ops | ? | ? | | | |
| Christine Qubeck | Pfizer Development Ops | How to integrate business needs into oncology area | Impatient | | | |
| Steve Roudebush | Jacobs Engineering Program Manager | Improve effectiveness of delivery to industry | Patient | | | |
| Douglas Rush | Sanofi-Aventis KM | One thing to take back | Realist | | | |
| Elizabeth Simonetti | KM Project Lead | What tools, how to use, what's next? | Intense | | | |
| Reid Smith | Medstory SVP | New thinking in Pharma/Biotech | Excited | | | |
| Wesley Vestal | APQC KM Practice Lead | New thinking about KM in Pharma | Sleepy | | | |
| Denise Wakim | Pfizer Development Ops | Tips on transferring knowledge more effectively | Нарру | | | |
| Ken Zalevesky | Medrad Director of Technology | Tools & Techniques for KM | Energetic | | | |

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Join in a facilitated discussion about key issues and challenges facing the pharmaceuticals and biotechnology industry today.

Payer influence: stricter formularies and price pressure, especially on me-too drugs.

Regulators are focusing on innovative solutions, improved outcomes and safety. Note that Sarbanes-Oxley compliance is another sort of regulatory issue.



This organizational breakdown is broadly representative of pharma / biotech companies.

KM opportunities exist in many functions and across the extended enterprise, including regulators and other stakeholders. How about customers?

Where is the money spent in big pharma, beyond R&D?

- \$30B was spent on physician and consumer marketing in 2003. (Source: Nancy S, Lurker, Real-Time Response: Armed with the right data, marketers can quickly react to changing prescribing trends. Pharmaceutical Executive. Sep 1, 2004. http://www.pharmexec.com/pharmexec/article/articleDetail.jsp?id=123890)
- From Novartis Q1 2004 financial results. M&S spend is more 2X R&D (32% vs. 14.7%).

Time is an opportunity

- Tufts Center for the Study of Drug Development, Outlook 2004
- http://csdd.tufts.edu/InfoServices/OutlookPDFs/Outlook2004.pdf
- "A Tufts CSDD analysis that quantified the total clinical cost of developing a new drug by therapeutic category, including the cost of the time involved in creating those medicines, highlights opportunities to reduce expenses. For example, 48% of the clinical cost to develop drugs to treat central nervous system ailments relates to time. Given rising clinical study and related out-of-pocket costs, cutting development time offers a potent tool for containing total R&D expenditures."

Portfolio Management is another opportunity. Kill quickly – avoid the clinical trial cost – fail fast – move failures from Phase III to Phase II to Phase I to Preclinical



Select particular company or industry challenges / opportunities. Examples:

- Accelerate industry transformation
- Reduce organizational reaction time
- Alliances and outsourcing ... cross-company collaboration
- · FDA partnerships ... also with NIH, academia

With which business processes are they associated?

Other ways to approach the problem. Ask yourself these questions.

- · What are your KPIs for this year? What are the KPIs of your manager?
- What are the 3 or 4 pieces of information you must have at the start of every day?
- · What don't you know that you feel is necessary to do your job?
- What are the biggest time-wasters for you (e.g. searching for information, meetings, rediscovering what is already known)?

Are there cross-company opportunities?



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APQC has worked with companies such as Bristol-Myers Squibb Co., Aventis, and Johnson & Johnson. Review previous pharmaceutical and biotechnology case studies followed by a facilitated brainstorming session. Participants will also discuss specific knowledge management and performance measurement tools such as knowledge mapping, lessons learned, performance scorecards, expertise locator systems, social network analysis, and knowledge-intensive technology.





Knowledge Mapping is a typical early step of any KM initiative. It is also foundational for the rest of the tools we will show.

The map itself is a source of new knowledge: sources, producer-consumer, relevance...

Knowledge maps, taxonomies, ontologies are all related.

Knowledge Mapping Steps

- · Select a key business process
- · Map the process
 - Determine routine/non-routine tasks
 - Identify key decision points, hand-offs
 - Locate owners of, and stakeholders in key sub-processes
- · Map the knowledge against the process
 - Identify important knowledge needed at particular steps of the process
 - Identify sources and recipients of knowledge
 - Follow knowledge pathways through the organization (referential)
 - Inventory types of knowledge utilized and needed (magnet content)
 - Identify gaps, lack of connectivity, and information overload
- Develop plan for collecting, reviewing, validating, storing and sharing knowledge and information

Knowledge mapping is useful to support mergers and due diligence. It is also useful for bringing new employees onboard and retaining the knowledge of employees who are leaving.

| Process S | | | | K | now | lec | lge | e Ma | р - | Temp | olat | e |
|--------------------|-------------------------------------|--------------------------|--------------------|---------------------------|----------------------------|--|--------|--------------------|----------|-----------------------|---------------|--------------|
| | Licensing & External Development | Exploratory Discovery | Early Discovery | Full Discovery | Exploratory Development | Full Development & Lifecycle Management | Launch | Market Planning | Customer | Customer Retention | Manufacturing | Distribution |
| Arthritis & Pain | _ | 2 | | | | | | | | | | |
| Cardiovascular | | v | Vhat | Gap Level between need | | Who has it? | | Who uses | it? V | What system | ns Wh | ere is |
| CNS | | | ledge is | | | | | | | produce it | 2 | |
| Infectious Disease | | ne | needed? | | and have (high, | | | | | | | |
| Oncology | | | | me | d, low) | | | | | | | |
| Opthalmology | | | | | | - | | | - | | - | |
| Metabolic Disease | | | | | | _ | - | | - | | - | |
| Urology | | r | | | | | - | L | | | | |
| Women's Health | | | | | | | | | | | | |
| | Ther | apeutic | Areas | | | | | | | wledge blue sq | | |

The steps are from the BMS Product Development & Commercialization process.

The Therapeutic Areas are from slide 8.

Could also apply to Sales & Marketing or other processes.

The original version of this template was devised in partnership with Schlumberger for the 2002 Winter Olympic Games.



Don't pay more than once to learn a lesson. Reuse the knowledge before next time.

Why where there differences – conduct root cause analysis to understand the gap between what was supposed to happen and what actually happened

Recommendations: What to keep doing. What to stop doing. What to start doing. What to change.

Schedule AARs when:

- memory is fresh and unvarnished
- · participants are still available
- we can apply learning straight away

Good facilitation is key

Participants must understand that AARs are NOT about blame – instead they are focused on fixing problems.

Poor performers in AARs are those who are not candid about successes AND failures.

Some companies (e.g., Jacobs Engineering) do it with customers.

Lessons learned are a key part of just-in-time knowledge delivery – presenting the relevant "just-in-time" in a business process – when a person or team is about to execute a step in the process.



We use the word "expertise" instead of the word "expert" to avoid the debate over what constitutes an expert.

Integrated Approach

- People users, those with the money, those to support it, those who need to provide links, those to
 maintain
- · Process how information flows
- Content how do you organize information and make it easily searchable
- Technology it is an enabler, which supports the process

For some purposes, self-assessment is the norm. For others, management must be involved (e.g., assigning resources to customer-facing projects – like consulting or systems integration).

An EL serves a larger strategic initiative and purpose, such as to enable faster learning, innovation, better practices, and sharing better processes.

Our research shows that ELS is not a stand-alone solution, but part of a larger KM initiative. It must be tied into key processes.

Remember we need to connect people to people to share or explain what's in the head or tacit knowledge.




Understanding knowledge and community relationships

- · Who are the key stakeholders that can lend credibility to the community?
- · How can we measure the extent to which community members collaborate with one another?
- · How does knowledge flow between individuals within a community?

Understanding the knowledge relationships - survey questions

- To whom do you turn to for information to get your work done?
- · How often do the following people provide you with information you use to fulfill your job/role?
- · Do you understand this person's knowledge and skills?



Chemical Biology Network -- group involved with GPCR (G-Protein Coupled Receptors)

The date were obtained via a Web form.

GC – Genomic Center

BW – Bridgewater FFM – Frankfurt



Technology with onboard knowledge can also help determine some of the social network links – especially important in discovering cross-company networks.

Imagine that you are a manager at a small biotechnology company and you are thinking about launching a new initiative in an area you do not yet know well. You set out to find the experts.

Because you have good technology, you are able to find and organize the information needed to display this graph ... in seconds.

The nodes in the graph represent people who have either published papers in the area of interest or have written patents. The nodes are colored according to the companies or universities at which the people work. You can see that most groups who publish together work at the same site, but there are a few crossovers.

Node size is based on the number of papers or patents with which a person has been involved. Lines show people who have co-authored papers or patents with each other and the thickness indicates how many.

BMS Wallingford – Bright Blue

GSK Madrid – Bright Green

Merck Rahway – Gray

This is an example of a task that takes days if attacked manually (e.g., by making repeated queries to PubMed and the US Patent Office and building an Excel spreadsheet).



Enable people to focus on value creation. Don't force them to do tasks that can be automated

Reduce organizational reaction time by empowering workers with decision-ready information

- Add context to data connect the dots and close the loop: data \rightarrow knowledge \rightarrow data
- Make good on the promise to deliver the right information to the right people at the right time in the right context at the
 right cost

Work with technology suppliers, internal or external.

Questions

- What key information do you need to do your job?
- · Is real time information necessary?
- · Are you able to get the information you need quickly and efficiently?
- · Are you frustrated by your technology? Why?
- · How much do your KM systems know about your business?



A central 'knowledge' element is the therapy (chemical compound or lead) and the slide shows some of its descriptors ... selected from more than 50 in an actual knowledge service. Some relate to the "technical profile" of the compound; e.g., its mechanism of action, chemical class, chemical structure and molecular target. Some to its "development profile"; e.g., clinical trial, grant, publication. Also represented is the "intellectual property profile" – patents as well as the "business profile" – company. The relevant people and the alignment of the compound with the corporate strategy (i.e., whether this compound, perhaps owned by another company, is "in strategy" for your company). Sales and Marketing data. Finally, management notes; i.e., annotations and documents related to the compound.

Each of the elements shown on the periphery is itself connected to set of descriptors, and so on.

With technology that has this kind of onboard knowledge, it is possible to "navigate" the connection graph to understand context and uncover non-intuitive relationships ... to "connect the dots."

A Pfizer quote relevant to "connecting the dots".

bio.com InFocus Discussion Transcript: BioIT: Knowledge Management, 07-Mar-02 – http://www.bio.com/file_temp/bioit.pdf

Interview question for Sheryl Torr-Brown

Q: What are some of the issues that you're considering at Pfizer when developing a knowledge management strategy?

A: ... there's four parameters here: 1. data 2. information 3. knowledge 4. wisdom. And they're kind of a continuum, so it generates from the data, and you put a bit of form around it and it becomes information---you apply it and it becomes knowledge. And once you can add that very subjective component that is hard to pin down, it becomes wisdom.

What we've always focused on in the past I think is going from data to knowledge to wisdom, and we haven't done so much on how we go back to data. So I think what's been said is very important. I think you start with some data, you put some structure and context around it and you get knowledge, but the subjectivity increases as you go along that continuum. So what you need to do is move very freely along that continuum, so that if I have a piece of knowledge that someone has shared with me, I would like to be able to go back and understand how that was derived [...]. So I need to be able to go back to the data. By the same token I might have some information and I really would like to find out how its been used before, so what the knowledge confirms. To be able to trace that back and forth up and down that continuum, and I think that technology can be a big lever there.

And finally, you need to have the capability of novel insight generation. This is particularly applicable to bioinformatics. We have a wealth of all kinds of -omics data out there, genomics, proteomics, metabolomics, etc. There's so much data, we need to have a way to ask very smart questions of that data set, but at the same time, pull out that data in novel and interesting ways that allows us to have insights that we wouldn't have had outside of that. So I think obviously the technology is very important here, but also that very human element of knowing what the right questions are to ask. Also, knowing how to take that data to challenge assumptions, to make sure we're asking the right questions, and really to catalyze change in the business. Whether it's scientific or in any other kind of industry.



The next few slides illustrate some ways in which knowledge can be used in your technology.

Imagine you are the head of the pre-clinical team for an antifungals program at a pharmaceutical or biotechnology company. You are looking for new compounds and/or partners.

Today you are focused on antibodies and you start with a search for the latest publications.

KNOWLEDGE USED: Your search engine knows the domain and the sources (e.g., PubMed) and categorizes the information/data so that the search can be very focused – a far cry from what you get with a generic search engine. #9 strikes you as interesting ... so you check the abstract at the source.

Your technology enables you to determine the compounds that are related to this publication.

KNOWLEDGE USED: The names of compounds associated with antifungals, together with their 360° profile – including technical, development, business and patent perspectives. Because the system recognizes compound names, it can "read" the text to see that Amphotericin-B, a compound, is mentioned. Using further knowledge, it is able to construct a 360° summary – including technical, development, business and patent perspectives. Compiling the list of relevant compounds and filling in their 360° profiles is done automatically, freeing people from the need to do a task that can be done by machines. Much of the necessary data exists on the Internet or in proprietary databases. It is questions of taking advantage of it in the KM technology.

The color of the traffic light is filled in automatically using a business rule.

KNOWLEDGE USED: Company strategy. In-strategy, "green light" compounds for your company have oral bioavailability, cidal activity and protein synthesis inhibition MOA. "Yellow" means that this compound is not completely aligned with your company's strategy, but there is some interest.

Looking more intently at the technical profile, you check the chemical structure of the compound. **KNOWLEDGE USED:** How to access the relevant information source (NIAID).

Then, you look to see what other compounds have the same Mechanism of Action – cell wall permeability. **KNOWLEDGE USED:** Antifungal compounds and how they function in the human body.

One of the compounds you come across is anidulafungin. You see it is owned by Vicuron Pharmaceuticals. **KNOWLEDGE USED:** The business profile of relevant compounds.

As it is a public company, it is possible to check its business relationships with other companies. **KNOWLEDGE USED:** How to find and "text mine" the relevant SEC documents to find the business relationships. Again, this process has been automated, freeing up the humans who used to do it for more productive activities.

Finally, you decide to alert a colleague to what you have found ... in context. The system fills in the simple template, enabling you to focus on your comments. And so on.

You have been able to accomplish this set of tasks in a matter of seconds, with a few mouse clicks – and have not had to sift through piles of useless search results. This is due to knowledge-intensive technology. It changes the game. It doesn't replace the human conversations you need to have with your colleagues – and it doesn't tell you what to do about what you have found. However, when it comes time to have those conversations and to make decisions, you have "the right information" – in context – and you get it quickly – and the technology can keep you up to date every day.



| \square APQ | | | | Sou | rce: Medstory, Inc. |
|--|--|--|--|--|--|
| Terms antibody Compound Criteria Business Criteria | | nt antibodies: a natura ial antifungal therapy. | l partner in | | |
| Feasibility of Radioin Antibody they as the a interaction to dynamiatibilities Antimicrob 2 onts Chemoth | Matthews RC | ; Burnie JP. | 0 | | |
| Neural sty / cells and cell d Using in antibody specific exhibites iffuse fluorescence t Toxico _ ett (04.19.2004) [// | Medical Micro Sciences Build | Recombinant antibodie Ruth Matthews, James Bur Vaccine (03.25.2004) | s: a natural partner in cor nie | nbinatorial antifungal t | ierapy. |
| Mech lisms by which SGN- Hum: Hultiple Hyeloma Con- cell by of SGN-40, the huma cell Vies and patient MH cells (Can br Res (04.16.2004) [%] | Aerivatives is t | with amphotericin B, show | dy response which occurs in ed a close correlation betwee | patients with invasive can in recovery and | didiasis, being treated |
| Concersion from cyclosport characteristic rejection: changes BA rGROUND: Tacrolimus (Ta (C)), but it is more potent. At Tr rsplantation (04.15.200 | mutual antagon with concomits synergistic con | Notes | | | |
| Hy luronan regulates TGF by inhibition of HA-CD44 in at vation. In conclusion we pre 3 of Chem (04.15.2004) [N] | courses of trea | Related Compounds | | | |
| 6. T nor necrosis factor alph. constructed IoG1 murine-h | antihod | 1. amphotericin-B (I | | ers Squibb Company | |
| a the membrane-bound prec od (04.07.2004) [Noted] | r cr adias be | Technical | Development | Business | Patents |
| A sociation of rapamycin a a otransplantation in bab . (87 group; n = 4), and th atment of rapamycin (87- b phrol Dial Transplant) | correlation bet heat shock pro essential for ye antibody to has synergy with a | MOA: cell wall permeability Class: polyene Role: structural modifier Target: sterols | Current Phase: approved Current Trials: 29 Clinical Articles: 242 Preclinical Articles: 287 Other Articles: 103 | Country: United States Revenue: \$19,090,000,000 Cash: \$5,040,000,000 Years in Cash: profitable | Compound: 100 Company/Class: 0 Company/Category: 3: Others/Class: 118 |
| Iponin is expressed b 54 toskeleton. In the present study, a no skDa protein in a total protein | patients with c | Related compounds | by MOA | by Target | by Class |
| Recombinant antibodies: a i Analysis of the antibody r with amphotenicin B, showed a | atural partner in | n combinatorial antifungal urs in patients with invasive ca | therapy. ndidiasis, being treated | | |

| | - a | | | Sou | rce: Medstory, Inc. |
|--|---|--|--|--|--|
| Terms antibody Compound Criteria Business Criteria | Recombinant | 31F 33R* 35S* 36R* 1 | 11R*,155*,16R*,17R*,185 | 3*,19E,21E,23E,25E,27E deoxy- beta -D- mannopy | 29E, ranosyl) |
| Feasibility of Radiate of Antibody their as a said interaction to design ambisteria Antimicrob strents Chemothe Neural strencels and cell de Usural strences antibody specific | Matthews RC, 1 Medical Micro | Sector Contractor Contractor Contractor | "-octahydroxy-15,16,18- | Jen on | |
| exhibited offuse fluorescence the Toxicol (ett. (04.19.2004) [Nic 3. Mecholisms by which SGN-40 Human Hultiple Myeloma Cell | Road, Manche W Monotherapy, derivatives, is t | | El- | and con | eing treated |
| c dy of SGN-40, the human cell thes and patient MM cells (C Can br Res (04.16.2004) [Not 4]. Cor ersion from cyclosporin ch nic rejection: changes in BA (SGNUND: Tacrolimus (Tac (C)), but it is more potent. At p Tr usplantation (04.15.2004). | to lack of a sat Combination ti mutual antagor with concomits synergistic con | And and a subscription of the local division | Stucture to MarvinSketch) | Duick Structure Search ycetes nodosus MW: 924.08 | |
| Hy Iuronan regulates TGF-(0,, by inhibition of HA-CD44 into a value. In conclusion we prop J ol Chem (04.15.2004) [No T mor percessis factor alpha | would improve courses of trea resistance. And combine of the second | elate Compounds | Fungizone) Bristol-Mye | rs Squibb Company | |
| a the membrane-bound precu | Contraction of the | echnical | Development | Business | Patents |
| od (04.07.2004) [Note:] A sociation of rapamycin a a stransplantation in bab / . (87 group; n = 4), and U t atment of rapamycin (107- bp h phrol Dial Transplant 4. | heat shock pro essential for ye | 10A: cell wall ermeability :lass: polyene tole: structural modifier fargel: sterols | Current Phase: approved Current Trials: 29 Clinical Articles: 242 Preclinical Articles: 287 Other Articles: 103 | Country: United States Revenue: \$19,090,000,000 Cash: \$5,040,000,000 Years in Cash: profitable | Compound: 100 Company/Class: 0 Company/Category: 3: Others/Class: 118 |
| Iponin is expressed by Ser toskeleton, In the present study, a non- | patients with c | telated compounds | by NOA | by Target | by Class |
| Arba protein in a total patient Il Tissue Res (N/A) [Notes] Recombinant antibodies: a na Analysis of the antibody res | amphotericin B. | ombinatorial antifungal | therapy. | | |

| | APQC | <u> </u> | | | | Source: Me | dstory, Inc. |
|----|---|---|--|--|---|---|---|
| | ms antibody npound Criteria áness Criteria | Recombinator | (1R*,3S*,5R*,6R*,9R* at 31F 33R* 35S* 36R* | 11R 15S | 13.Amino.3.6.dideoxy. | 21E,23E,25E,27E,29E, beta -D- mannopyranosyl) | |
| 1. | Feasibility of Radio 11 | Matthews RC | ial _{0xy]-1,3,5,6,9,11,17,3} | " | 0xy-15,16,18- | H | |
| 2. | Neural stran cells and cell de Using 5 antibody specific exhibited offuse fluorescence th Toxico cett (04.19.2004) [No | Medical Micro Sciences Build Road, Manche | Ri Ri V. | Ţ | on de de de de Ter | L _{cn.} | |
| 3. | Mecha isms by which SGN-44 Human Hultiple Myeloma Cel , a dy of SGN-40, the human cell is and patient MM cells (C Can by Res (04.16.2004) [Not | Monotherapy, derivatives, is t to lack of a sat | W HE | , Kan | 🔹 4. aminocandin / 1 | IMR-3270 Indevus Pha | rmaceuticals, Inc. |
| | Contension from cyclosporin chi nic rejection: changes in BA (GROUND: Tacrolimus (Tac (C)), but it is more potent. At p Tr isplantation (04.15.2004 Ht luronan regulates TGF-(1 | would improve | Transfer DEI CYCHOLATE, IS C47 173 N 017 | e Stucture to SOLATED | Technical HOA: cell wall Irmeability Class: echinocandin Role: N/A Target: beta-(1,3)-D- | Development Current Phase: phase 1 Current Trials: 0 Clinical Articles: 1 Precipical Articles: 0 Other Articles: 0 | Business Country: United S Revenue: \$5,240, Cash: \$84,090,000 Years in Cash: 2, |
| | by inhibition of HA-CD44 inte ac vation. In conclusion we prop 1 of Chem (04,15,2004) [No. | resistance. Ant | Relater Compounds | | glucan synthase | General: May be developing | oral formulation (AF |
| 6. | T nor necrosis factor alpha constructed IgG1 murine-hu a the membrane-bound precu od (04.07.2004) [Netes] | combination antibod constitution bet | Technical | Fungizon Develo | Related compounds | by MOA | by Target |
| 7. | A sociation of rapamycin a otransplantation in bab . (87 group; n = 4), and th atment of rapamycin (87- | heat shock pro essential for ye antibody to ha | MOA: cell wall permeability Class: polyene Role: structural modifier Target: sterols | Curren approve urren clinica Pluclin | | | Vicuron Pharmace |
| | phrol Dial Transplant 4. | synergy with a | rargen sterois | Ot. TT / | Technical | Development | Business |
| 8, | Iponin is expressed by Sec toskeleton. . In the present study, a hore -kDa protein in a total potein Il Tissue Res (N/A) [Notes] | subject of a m patients with c amphotericin B | Related compounds | by NOA | HOA: cell wall permeability Class: echinocandin Role: inhibitor Target: beta-(1,3)-D- | Current Phase: phase III Current Trials: 8 Clinical Articles: 10 Preclinical Articles: 40 | Country: United S Revenue: \$8,360, Cash: \$173,040,00 Years in Cash: 1 |
| 9, | Recombinant antibodies: a na Analysis of the antibody res with amphotencia B, showed a d | sponse which occu | ors in patients with invasive ca | therapy. andidiasis, b | glucan synthase Related compounds | Other Articles: 12 by MOA | by Target |

| APQC | | | | 1 | Source: Me | dstory, | Inc. |
|--|---|--|--|--|--------------------------|--|---|
| | International state Chemical Name: Recombinant (18", 3S", 5R", 6R", 9 combinatorial 31E, 33R", 35S", 36 combinatorial oxy]-1, 3, 5, 6, 9, 11, 1 | R*,11R*,15S*,16R*, R* 37S*)L33J(3.Ami | woodbib. 8. on | 21E,23E,25E beta -D- mani | 27E,29E, topyranosyl) | | |
| Antibody they set and | Matthews RC, E | но | Business Rel | ationships | | | |
| Rection and Accella and Cell and exhibite of Microsence of Toxicon, ett (04.19.2004) [II: Necch Issues by which Schwart Hummer Hultigle Hydelema Cell Issues and Schwart Borney Cell Can gravita Distribution (1997) [II: Can gravita Distribution (1997)] Can gravita Distribution (1997) Can gravita Distribution (1997) (II: Can gravitan Distribution (1997)] Can gravita Distribution (1997) Can gravita Distribution (1997) Can gravita Distribution (1997) Can gravita Distribution (1997) Hi Imensian regulates 106-10 bit of Cancella Distribution (1997) | Medical Micro R Sciences Build 6 Road, Manche W Monotherapy, 1 derivatives, is 19 DEC VCHOLATE CA1 H73 N 017 would improve courses of tex Relate Compounds | Class: Role: 1 Targe glucan | Myriad Geneti Novartis AG Novartis UK U Pfizer Inc Schering AG Schering-Plou Sepracor Inc. | tories ompany apeutics Corp. cs, Inc. id gh Corporation | 2004.03.1 | 15 31 15 35 15 15 15 15 15 15 15 | 9 4 8 4 67 4 6 68 68 28 4 4 4 52 |
| | combe in antibod in amphotericin- antibod in the Technical | F (Fungizon Develo | d compounds | Seneral: May I by MOA | e developing | by Targ | |
| A sociation of rapamycin a otransplantation in bab . (87 group: n = 4), and this atment of rapamycin (87-bp) | correlation bet heat shock pre essential for yr Role: structural modifi antibody to hs swerzy with a | Proclin Other Techn | | Developme | ent | Busine | |
| Iponin is expressed by Ser toskeleton. In the present study, a non- | subject of a m patients with c amphotericin B. | by NO4 permei Class: Role: i | ell wall sbility echinocandin nhibitor tr beta-(1,3)-D- | Current Ph III Current Tr Clinical Art Preclinical | ials: 8 | Revent Cash: 5 | y: United S se: \$8,360, 173,040,0 in Cash: 1. |
| 9. Recombinant antibodies: a national second | tural partner in combinatorial antifum ponse which occurs in patients with invasivi se correlation between recovery and | gal therapy, glucan | synthase d compounds | Other Artic | | by Targ | et |

| | - APQ | _ 0 | | | | | L | Source: Medstory, | Inc. |
|-----|--|---|--|---------------------|--|---|---|--|---------------------|
| Con | ms antibody npound Criteria áness Criteria | Recombinan | (1R*,3S | 2* 255* 260 | R", 11R", 15S", | Amino | R*,18S*,19E,21E,23E,25E -3,6-dideoxy- beta -D- mar | ,27E,29E, nopyranosyl) | |
| 1. | Feasibility of Radio 40 | Matthews RC, | | 5,6,9,11,17 | 37-octahydro | y-15,16 | Business Relationships | Most Recent Filing | |
| 2. | Neural stancells and cell de Using a antibody specific exhibiter offuse fluorescence th Toxico cett (04.19.2004) [htt | Medical Micro Sciences Build Road, Manche | Ri Ri Vi | | | 6 6 ~~ | Company Abbott GmbH & Co. KG Abbott Laboratories Aventis | 2004.03.15 2002.07.31 2004.03.15 | 9 4 8 |
| 3, | Mecha isms by which SGN-44 Human Hultiple Myeloma Cel | Monotherapy, derivatives, is t to lack of a sat | ii | | | 🕻 4. an | Bayer AG Eli Lilly and Complexy Genome Therapeutic Corp. Myriad Genetics, Inc. | 2004.03.15 | 4 67 4 68 |
| 4, | Concersion from cyclosporin che nic rejection: changes in BA (GROUND: Tacrolmus (Tac) (C I), but it is more potent. At p Tr isplantation (04.15.2004 | Combination ti mutual antagor with concomits synergistic con | | CHOLATE; 3 N O17 | ISOLATED | echnic IOA: cel Irmeab Iass: e Iole: N/ | Novartis AG Novartis UK Ltd Pfizer Inc Schering AG Schering-Plough Corporatio | 2004.03.15 2004.03.15 2004.03.15 2003.03.03 2003.03.03 | 68 68 28 4 |
| 5. | Hy luronan regulates TGF-() by inhibition of HA-CD44 inte accession. In conclusion we prop a of Chem (04.15.2004) [No | resistance. Ant | Relate Co | ompounds | | arget: lucan sy | Sepracor Inc. | 2004.03.15 | 52 |
| 6. | T nor necrosis factor alpha constructed IgG1 murine-hu a the membrane-bound precu od (04.07.2004) [Netes] | | Technica | Cc | Company: Vicur | | | | |
| 7. | | heat shock pro essential for ye | MOA: cell permeabil Class: po Role: stru Target: s | | Vicuron Pharm | | | | |
| 8, | Iponin is expressed by Sec toskeleton, . In the present study, a norm kDa protein in a total potein II Tissue Res (N/A) [Notes] | | Related o | Details: ht | http://www.vicu tps://www.digita nit_doDisplay=s | lpharma | net/portal/media-type/html/p 1&display=Companies | age/default.psml/js_pan | <u>e/082</u> |
| 9, | Recombinant antibodies: a na Analysis of the antibody re- with amphotenicin 8, showed a cl Vaccine (03.25.2004) [Notes] | ponse which occur | rs in patient | Alain: | k at this latera | tion colo | tionship with Aventis. | | |



Measurement is critical. "As good as this KM stuff sounds, kindly show me the money - the results."

Results are a key prerequisite for sustainability.

Blended approach: Self-Service+ and Communities of Practice and Facilitated Transfer of Best Practices

| APQC Best Practice Company Results | | | | | | | |
|------------------------------------|--|--|---|--|--|--|--|
| Company | Target Business Need Value Proposition | Approach | Technology | Results | | | |
| Ford | Operational excellence More affordable business structure | Best practice replication process Communities of Practice (CoPs) | •Enterprise portal •Databases •Collaborative sites | In less than 6 years – 15,000 ideas shared; \$1.6B projected value \$1B+ realized value | | | |
| IBM | Revenue growth Industry leadership | •CoPs •Knowledge Managers •Workflow enablement | Enterprise portal Collaboration tools Expertise locator | 400% increase in service revenue ************************************ | | | |
| Caterpillar | Productivity Reduce wasted time Connect with dealers | -Simple application tools -CoPs | -Databases -Collaborative sites | -200% for internally focused and 700% ROI for externally- focused KMs (latter are customer and dealer facing KMs) | | | |
| Schlumberger | •Operational efficiency •Service delivery •Knowledge-sharing culture | -CoPs -Service desks -Portal | InTouch Knowledge Hub Bulletin Boards Corporate Directory / Expertise Locator | >\$200M/yr revenue created or saved 95% less time to resolve queries | | | |

We have seen concern from some workshop participants that presenting results makes it look like KM people are claiming all the credit. A few clarifications are in order.

- 1. It is line management that has reported the results, not the KM managers.
- 2. Best-practice companies typically do no attribute results to a particular function (KM, IT, HR, ...). For example, in Schlumberger's case, the results are for InTouch. When seen that way, it is not a case of some functional group claiming all the credit.
- 3. This kind of reporting is consistent with the way companies attribute revenue to new products. They don't carve up the revenue by function (R&D gets this percentage, Marketing gets that percentage, and so on). Of course, the analogy to KM-related results isn't perfect because company accounting systems track revenue for individual products, whereas they typically don't track cost savings by program with anything like the same rigor.

Something to avoid: percentage credit negotiation. In this approach, a functional group (like KM or R&D) approaches business managers and engages in a kind of negotiation about what percentage of the revenue or cost savings for a particular program should be attributed to their efforts. Experience has shown that this is a waste of time and reduces the credibility of the group doing the negotiating.

Sustainability depends on continuing management support. Without it, there will be no funding and no jobs for any KM-related effort. And to maintain management support, you must have a crisp value proposition and you must have results.



The easiest measures to get are the ones that come from the process and IT application itself. These process measures are surrogates for participation and health, not value.

The second easiest are survey measures of the participants and executives.

• IBM controls how many survey's go out – there is an Employee Survey Registry group that has to approve any survey going to more than 100 people.

Different stakeholders need different measures – you need to keep in mind who your customer is; i.e., who cares?

Not all results are financial. A result of importance may be an improved ability to attract talent or capital (by becoming known as a 'cool' company.)

Lessons Learned: Err on the side of caution when reporting financial numbers. It's better to underestimate than over!

From Carla O'Dell 2004 Grapevine presentation, based on best-practice benchmarking studies

- Leaders track the impact of KM. Others tend to track costs and activity.
- Financial Impact: Median \$15M (Range: \$7M \$200M)
- Cost per participant: Median \$152 (Range: \$33 \$771)
- Impact per participant: Median \$357 (Range: \$100 \$1,100) ~240% ROI

| Company | Target Business Need Value Proposition | Approach | Technology | Results |
|-------------------------|--|---|---|---|
| Bristol-Myers Squibb | -Improve Processes and Success Rates -Improve Health Agency Interactions -Continuous Learning & Improvement -*One BMS* Culture | -Lessons Learned & CoP Consulting -Knowledge Integrator -Health Agency Landscape (HAL) -Playbook Creation -Use of Story | Enterprise Portal Collaborative tools and spaces Lessons Learned Knowledge Desktop and Repository | -KM embedded in IM Project Management Framework (PMF) & in Product Development & Commercialization (PD & C) Process -Cost savings > \$4M |
| Amgen | Improve manageability of regulatory information | *Self-Service+ | Documentum Livelink | •1996 - First computer- assisted license application to FDA's Center for Biologics Evaluation & Review |
| Hoffman- LaRoche | •Right First Time – accelerate drug development and approval processes | -Knowledge Maps -Identification of critical knowledge -Gap Analysis | Enterprise intranet Expertise Locator | Reduced filing time for one new drug from 18 months to 90 days; reduced US FDA approval time from 3 years to 9 months |

To date, there has been little publication of pharma/biotech KM results comparable to those shown in the earlier slide from other industries. Therefore we use the term "emerging" as a general header.

But there have been a few encouraging examples. Those from BMS are the most recent. The Hoffman-LaRoche results date from 1995-96.



| APQC Emerging Pharma/Biotech Results | | | | | | | |
|--------------------------------------|---|--|---|---------|--|--|--|
| Company | Target Business Need Value Proposition | Approach | Technology | Results | | | |
| Millennium | Better, faster decisions Improve R&D success rate Speed pipeline progression Improve mapping of science to unmet medical need | Data & Knowledge Management Knowledge base development blueprints Collaboration | Portals MyBiology Compass eRoom | | | | |
| Novartis | -Improve drug development | Data & Knowledge Management Knowledge and Data Synthesis Modeling / Simulation Knowledge Networking Inter-departmental project grants Knowledge Fairs | -Knowledge Space -Knowledge MarketPlace Expertise Locator (internal & external) -Virtual Forum BB -Web-based collaboration tools | | | | |

| | "blueprints" for KB development | | | | | | |
|--------------------------|---|--|---|---|--|--|--|
| Maintained by: by: | Biology | Drug | Disease | Customer | Operations | | |
| Biology | <> | Which targets in my gene set fall into druggable target classes? | How do clinical outcomes correlate with my set of surrogate markers? | What events should we co-sponsor in personalized medicine? | What therapeutic areas have worked on this target? | | |
| Drug | Which target variance should we use for assay configuration? | 55 | What were the trial results for drugs similar to the one we're optimizing? | What's the required Drug Safety Profile for the indication(s) we may target? | What rights do our partners have on m projects? | | |
| Disease | What signaling pathways is my target associated with? | How were the early DMPK results initially interpreted? | 55 | Who has access to rheumatoid arthritis patients? | What are the critica pipeline milestones the clinical group is responsible for? | | |
| Customer | What articles are being written about the anti- inflammation properties of INTEGRILIN? | What's the IP landscape for compounds like we're developing? | How many patients do we forecast will have a disease? | <٢ | What is the entire history of this product program including partners? | | |
| Operations | What the status of target advancement and biomarker discovery efforts? | Are we likely to achieve our milestones for our priority LO projects? | Do enrollment trends for our trials match our expectations? | What's are our competitors putting into the clinical in the oncology area? | <> | | |

| APQC | |
|---------------|---|
| Agenda | |
| 08:30 – 09:15 | Welcome and overview |
| 09:15 – 10:15 | What keeps business managers awake at night? |
| 10:15 – 10:30 | Networking break |
| 10:30 - 11:30 | Best-practice approaches to performance improvement |
| 11:30 – 12:30 | Networking lunch |
| 12:30 – 13:30 | Working group session one |
| 13:30 – 13:45 | Networking break |
| 13:45 – 15:15 | Working group session two |
| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
| | |
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| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
| | |
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| APQC. | |
|--|--|
| Working Group Session One | |
| Select opportunities from those discussed during the morning and lunch sessions and begin development of those issues in small working groups Challenge / Business Process Opportunity Execution: what to do, how, who, what to measure Role of New Thinking Network | |
| Deliverables by the break Challenge / Business Process, Opportunity, Execution | |
| Issues and Opportunities 1. 2. 3. 4. 5. | |
| © 2004 APOC 58 | |

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| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
| | |
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| APQC | |
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| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
| | |
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| APQC Group 2: Effective Team Alignment within/between Functions | _ |
|---|----|
| Business processes Project progression Submission management Clinical studies | |
| Implement a process knowledge role to apply predictive measures (just in time) for teams Opportunities | |
| Create a job accountable for administrative team members with authority Implement enabling tools across sites/functions to support teams | |
| Codify and communicate processes Knowledge of cutting edge technologies and benchmarks | |
| Team with HR and OD for on-boarding processes | 54 |
| © 2004 APQC | 24 |

| APQC. | |
|---------------|---|
| Agenda | |
| 08:30 – 09:15 | Welcome and overview |
| 09:15 – 10:15 | What keeps business managers awake at night? |
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| 13:45 – 15:15 | Working group session two |
| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
| | |
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| APQC. | |
|---------------|---|
| Agenda | |
| 08:30 – 09:15 | Welcome and overview |
| 09:15 – 10:15 | What keeps business managers awake at night? |
| 10:15 – 10:30 | Networking break |
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| 13:45 – 15:15 | Working group session two |
| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
| | |
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| APQC. | |
|---------------|---|
| Agenda | |
| 08:30 - 09:15 | Welcome and overview |
| 09:15 – 10:15 | What keeps business managers awake at night? |
| 10:15 – 10:30 | Networking break |
| 10:30 – 11:30 | Best-practice approaches to performance improvement |
| 11:30 – 12:30 | Networking lunch |
| 12:30 – 13:30 | Working group session one |
| 13:30 – 13:45 | Networking break |
| 13:45 – 15:15 | Working group session two |
| 15:15 – 15:30 | Networking break |
| 15:30 – 16:15 | Next steps |
| 16:15 – 16:30 | Wrap-up and questions |
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